



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3878-1
Job Sheet 168581



Part No: D3878-1

Job Qty: 3 ea

Part Name: Baggage Protector-Floor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Hillsboro Aviation Inc (CHILL01)

3845 NE 30th Avenue Hillsboro, OR, 97124 USA ph:(503) 648-2831 fx:(503) 648-1886.

Note: DWG REV A IPP Rev:A 09-01-21 new issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/30/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	3 pcs		12/1/17	0.07	0.50	Waterjet1		SC
110	QC	3 pcs		12/1/17	0.00	0.00	QC2		SC DAS 38
120	QC	3 pcs		12/1/17	0.00	0.00	QC8		SC 38
130	Packaging	3 pcs		12/1/17	0.00	0.00	Packaging3		SC 38
140	QC21-SA	3 Ea		12/1/17	0.00	0.00	QC21		SC 21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	34	5,671	0	0

Part Specifications

Specifications could not be found.

Plex 11/17/17 11:11 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																	
Description Work Order Deviation		MRB (QSI042) Approval																			
		Completed By																			
		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval																	

S011810

Baggage Protector - Floor

D3878-1
Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/20/17
Job No: 168581

Root Cause			
Environment ☐	No Re-verification ☐	Pre ☐	
Design ☐	Operator ☐	Ben ☐	
Doc/Data ☐	Offset/Setup ☐	Cent. ☐	
Equip/Tooling ☐	Supplier ☐	Crack ☐	
Handling/Pre ☐	Training ☐	Crimp ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Trea ☐	
LOA ☐	Product Improvement ☐	Wave/Twis ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			

☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes
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